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NASA Supply Chain Network Survey Results



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NASA Supply Chain Quality Assurance Conference Goddard Space Flight Center



Office of Technology Evaluation (OTE)



MISSION:

OTE is the focal point within BIS for assessing:

The effectiveness of export controls

The capabilities of the U.S. industrial base to support the national defense



OTE Industry Assessments - Background

- Defense Production Act of 1950 and Executive Order 12656 provide broad authority to analyze:
 - Economic health and competitiveness
 - Defense capabilities and readiness
- Conduct surveys of industry and organizations
- Enable industry and government agencies to:
 - Monitor trends and benchmark industry performance
 - Raise awareness of diminishing capabilities



NASA Supply Chain Network

OTE Survey Assessment Aims

- Determine viability of this supplier segment
- Measure impact of Shuttle/CxP cancellation on capability
- Understand what suppliers do for NASA/other agencies



Sample Business Lines





Methodology: Tiering

Survey Respondents by Tier

| Tier | Net Sales (2009) | Number of Companies |
|------|--------------------|------------------------|
| 1 | > \$200 Million | 101 |
| 2 | \$25 – 200 Million | 155 |
| 3 | < \$25 Million | 280 |
| | Total | 536 |



Respondent U.S. Location





Method of Sale to NASA

| Method | Tier 1 | Tier 2 | Tier 3 | All |
|--------------------------|--------|--------|--------|-----|
| Direct to NASA | 15% | 13% | 14% | 14% |
| Indirectly/Third-Party | 21% | 35% | 36% | 33% |
| Both Direct and Indirect | 52% | 42% | 40% | 43% |
| Not Sure | 12% | 10% | 10% | 10% |

Informs programmatic scope of 2011-2012 "deep dive" collection



Human Space Flight Program Participation

| Ares | 40 | | 58 | | 73 | |
|------------------------------------|--------------|-------|----|--------|-------|--------|
| International Space Station (ISS) | 45 | | 58 | | 62 | |
| Solid Rocket Booster (SRB) | 33 | 35 | | 87 | | |
| Orbiter | 35 | 39 | | 68 | | |
| Orion | 36 | 50 | | 50 | | |
| Crew Launch Vehicle (CLV) | 29 | 35 | 36 | | | |
| Ares Upper Stage | 29 | 29 | 34 | | | |
| Space Shuttle Main Engine (SSME) | 18 27 | | 49 | | | |
| Reusable Solid Rocket Motor (RSRM) | 20 21 | 4 | 6 | | | |
| Ares Upper Stage Engines | 18 22 | 34 | | Tier 1 | Ter 2 | Tier 3 |
| Launch Abort System | 24 | 27 24 | 4 | | | |
| External Tank (ET) | 19 21 | 28 | | | | |
| Cargo Launch Vehicle (CaLV) | 21 20 | 28 | | | | |
| Extravehicular Activity | 18 11 | 18 | | | | |
| Altair Lunar Lander | 18 14 | 9 | | | | |
| Service Module | 10 13 12 | | | | | |
| Number of respondents by Tier | 0 | 50 | | 100 | 150 | 200 |



Product and Service Category Participation



Percent of 536 respondents

1 ()



Shared Supply Chain



NASA in blue; DoD in red

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USG Impacted by Cancellation





Supply Chain Management: Practices and Methodologies



Partnership behavior across the ecosystem

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Market Segments Served



NAICS 3364 "Aerospace Product and Part Manufacturing" benchmark correlation

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To Improve Competitiveness: Last 5 Years

| Category | All | NASA Dependents |
|--|-----|--------------------|
| Capability, PP&E Investment | 21% | 18% |
| Cost Reductions, Efficiency | 16% | 17% |
| Automation, Lean Manufacturing | 11% | 7% |
| Innovation, R&D, Design | 10% | 10% |
| Customer Service, Quality Control | 9% | 10% |
| Training, Certifications | 8% | 11% |
| Business Restructuring | 8% | 7% |
| Staff Adjustments | 7% | 11% |
| Marketing Improvements | 7% | 5% |
| Status Quo | 3% | 4% |



To Improve Competitiveness: Next 5 Years

| Category | All | NASA Dependents |
|--|-----|--------------------|
| Capability, PP&E Investment | 21% | 19% |
| Cost Reductions, Efficiency | 16% | 20% |
| Innovation, R&D, Design | 11% | 9% |
| Customer Service, Quality Control | 10% | 10% |
| Marketing Improvements | 8% | 9% |
| Training, Certifications | 8% | 10% |
| Business Restructuring | 8% | 4% |
| Automation, Lean Manufacturing | 7% | 4% |
| Status Quo | 6% | 5% |
| Staff Adjustments | 5% | 10% |



The Main Issues Affecting Respondents' Long-Term Viability





Top Policy Changes/Regulatory Reforms Recommended to the U.S. Government

| Reform Area | % of 429 Comments |
|--|-------------------|
| Export Control Reform | 17% |
| Taxes | 15% |
| Protectionism | 15% |
| General Regulation | 12% |
| Small-Medium Enterprise (SME) Concerns | 10% |
| Other | 7% |
| Contracting/Procurement | 7% |
| Healthcare | 6% |
| R&D (Tax Credits, etc.) | 3% |
| Space Policy, Including NASA | 3% |



Mergers and Acquisitions Activity





Non-U.S. Mergers and Acquisitions



"Other" includes multiple single country mentions



Leading U.S. Suppliers by State



2,190 mentions

21



Leading Non-U.S. Suppliers by Country





NASA Customers Supported





Space Shuttle, ISS, and Constellation Sales





Space-Related Customer Sales (2007-2010)



Internal customers not included; Top ten space-related customers solicited by dollar amount for 2007-2010

25



Future NASA Sales Projection (2011-2015)





Professional Occupations: Difficult to Hire/Retain





Research and Development: NASA-related Expenditures



NASA-related R&D on average 30% of respondent R&D expenditures (10% median measure)



Financial Performance: Profitability Net Profit Margin



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HSF Respondents and NAICS 3364 (Aerospace Product and Part Manufacturing)



Financial Performance: Profitability Respondents Operating at a Loss



Median Measure



Financial Performance: Profitability Respondents Operating at a Loss



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Future Outlook

- 273 respondents (51%) <u>do not</u> have a plan in place to preserve their capabilities or workforce post-Shuttle/Constellation
- 161 respondents (30%) have modified their business/product lines in response to Shuttle retirement and CxP cancellation
- 289 respondents (54%) want to participate in Commercial Human Space Flight
- 461 respondents (86%) are willing to support future NASA Human Space Flight programs



U.S. Space Industrial Base "Deep Dive"

- Survey of multiple tiers of the U.S. space industrial base defense, intelligence community, civil and commercial sectors
 - Partnership with USAF, NRO and NASA—other agencies with space activities will be brought in
 - Covers prime contractors, sub-tier suppliers, USG laboratories and facilities and universities
 - Information collected will include USG/Commercial revenue, financial and operational health, production capacity, unique capabilities and technologies, customers and suppliers and more
 - Develop accurate picture of space base, identify supplier dependencies and interdependencies and evaluate needs for USG planning and possible action
 - Late fall 2011 survey dissemination



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