Proven Practices in Supply Chain Analytics & Risk Management

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Agenda

- Recent supply chain risk events
- Characterizing supplier risk... Time To Recover and Time To Survive
- Differentiating public sector from commercial supply chain management priorities
- Integrating supplier risk management within your supply chain management strategy
- Use of analytics to enhance supplier risk management... event detection and prediction
- Gartner Recommendations
- Next Steps

Recent supply chain risk events

- Lead-times for MLCCs (Multi-Layer Coated Capacitors) jumped world-wide due to increased use in autonomous driving systems
- Latent manufacturing defects found in aerospace-grade electrical connectors.
- Manufacturer of business jet engine nacelles declared bankruptcy.
- Trade policy changes have prompted rapid development of alternate sources of supply.



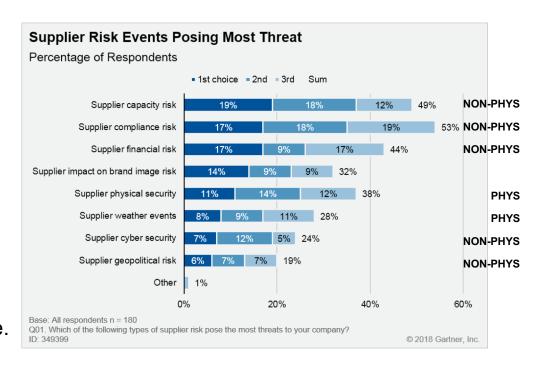






Characterizing supplier risk

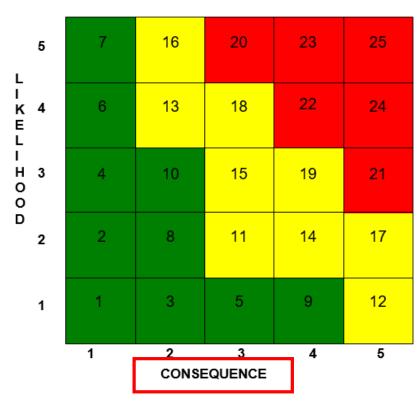
- The noted recent events represent the more impactful sources of supplier risk found by Gartner researchers.
- That impact is typically characterized as a negative delta in the Time To Recover (TTR) and Time To Survive (TTS).
- The sources of non-physical risk events are among the most difficult to detect and to mitigate... because TTR is harder to estimate.





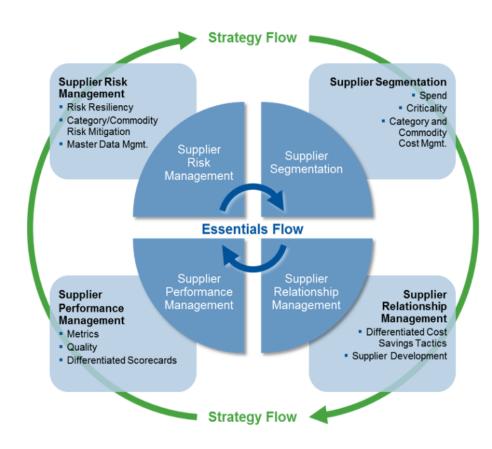
Public sector supply chain risk management

- Public and private sector organizations use similar methods to rank risk threat levels.
- An important distinction though is the emphasis on operational or mission impacts over financial outcomes within the private sector.
- That is due to the fact that severe operational or mission impacts are often irreversible <u>consequences</u>...



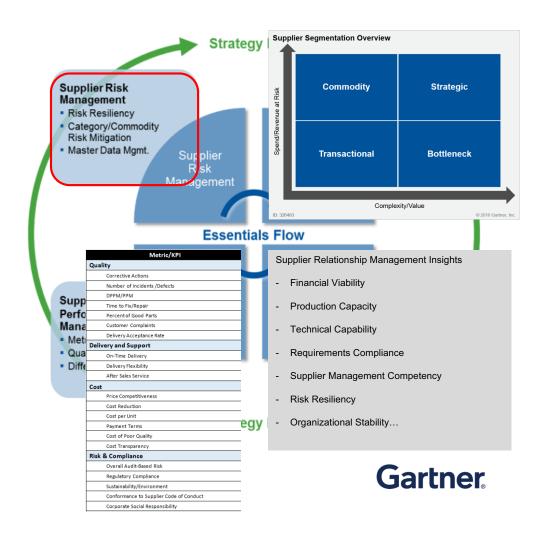
Supplier risk management; key to SCM strategy

- Supplier Risk Management should be an integral element of a customer's overall Source & Procure Strategy:
 - Supplier Segmentation. Strategic & Sole Source Suppliers present the greatest challenges
 - Supplier Relationship Mngmt. The most impactful risks can be hard to detect using external means.
 - Supplier Performance Mngmt. Depending on consequences, Quality metrics outweigh others.
 - Supplier Risk Mngmt. Ideally structured to "minimize the possibility of maximum regret"
- Sound Supplier Risk Management involves People, Process and Tools concurrently.



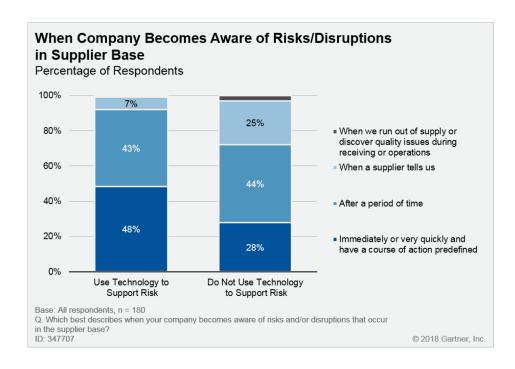
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Use of technology to mitigate supplier risk

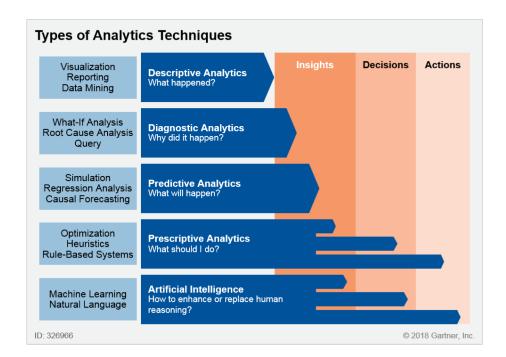
- A major factor in optimizing the TTR and TTS equation is event detection speed.
- Gartner research has found that effective use of technology can increase the likelihood of learning of risk events immediately or very quickly... and reacting.
- Available analytics technology:
 - Types
 - Categories





Applying analytics to supplier risk management

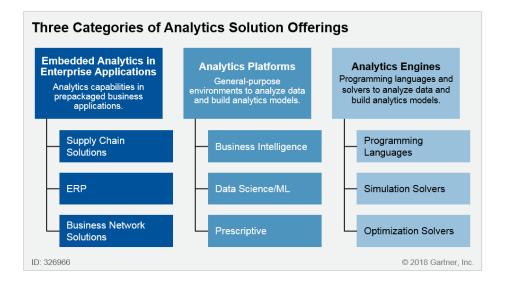
- 5 types of analytics available to enhance Supplier Risk Management:
 - Descriptive. "Tail Lights"... moderately valuable as event alerting mechanism.
 - Diagnostic. "Drill Down"... shortens time to identify root cause of event.
 - Predictive. "Head Lights"... provides warning of event likelihood.
 - Prescriptive. "Protocol"... summarizes predetermined event response options.
 - AI. "Reasoning"... use of human-based input to draw conclusions and anticipate responses.
- Advanced analytics demand more complex data collection methods.





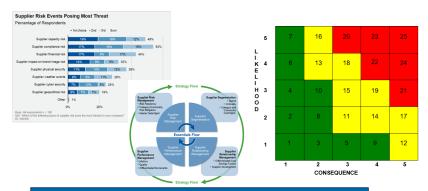
Analytics solutions categories & capabilities

- Embedded analytics:
 - Utilizes internally available data and systems
 - Limited to Descriptive & Diagnostic Analytics
- Commercial analytics platforms:
 - Integrates internal and external data sources
 - Available for Predictive & Prescriptive Analytics
- Custom analytics engines:
 - Exceed "out of the box" analytics capabilities
 - Likely essential for complex modelling



Gartner Recommendations

- Note that the most obvious Supplier Risks are often not the most impactful.
- Carefully weigh operational outcomes where risk event impacts are irreversible.
- Include Supplier Risk Management as part of your overall Supply Chain Strategy
- Evaluate and apply analytics by type and category to reduce mitigate supplier risk

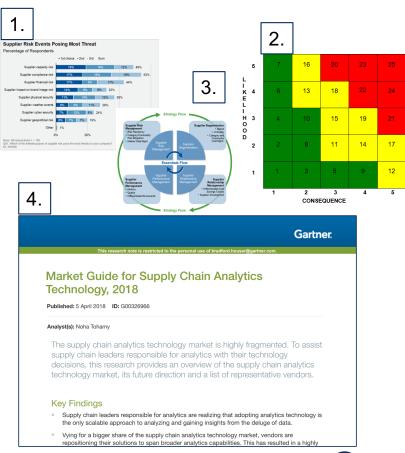






Next Steps

- Assess your Supplier Risk Portfolio for presence of non-physical and physical events
- Consider whether your weighting of risk event consequences sufficiently accounts for irreversible operational impacts
- Ensure that people, processes and tools are aligned to integrate Supplier Risk Mngmt into your overall Supplier Mngmt Strategy.
- Conduct a gap analysis to determine where analytics could enhance your Supply Chain Management capabilities.





Thank you

